

Application Serial No. 10/016,997  
Amendment dated November 11, 2003  
Reply to Office Action dated August 14, 2003

#### ABSTRACT

In garments with a foamed net used as a clothing material (inter-lining), a clothing material is provided that is light-weight and easy-moving, and has improved warmth retaining property, cushioning property and buoyancy without spoiling the feeling of the garment to the wearer and does not cause cost increases or disadvantages in production. A foamed net in a meshed shape being constituted with a plurality of foamed strands intersected and simultaneously welded together at intersection points is inserted between an outer cloth and a lining cloth. The foamed strands may have a cross section form of elliptical shape with different ratios of height to width and the foamed strands are welded together so that the height direction of the cross section form may be orthogonal or almost orthogonal to the face of the net.